

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                              |                                                                                                                                          |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Dart Aerospace Ltd.<br>1270 Aberdeen St<br>Hawkesbury, ON<br>K6A 1K7<br>Canada<br><br>Tel (613) 632-5200<br>Fax 613 632-5246 | <b>RBW0830G00131-8G</b><br><b>Job Sheet 199082</b><br> |
| <b>Part No:</b> RBW0830G00131-8G <b>Job Qty:</b> 1 pcs<br><b>Part Name:</b> Weighing Bracket<br><br><b>Part Weight:</b> 0 lbs <b>Status:</b> New <b>Priority:</b> Medium<br><b>Job Created:</b> 8/12/19 <b>Job Tracking No:</b><br><b>Due Date:</b> 9/20/19 <b>Created By:</b> Marie Lajeunesse<br><b>Type:</b> SOLD <b>Description:</b> ORDER 17721<br><b>Note:</b> DWG RBW0830G00131-8G Rev A IPP Rev. A 19.08.08 New issue DP Verify DD<br><b>Ship Via:</b> |                                                                                                                              |                                                                                                                                          |
| <b>Bill of Materials</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                              |                                                                                                                                          |

GA-  
TBL

60  
35  
TBD  
64169  
169  
169

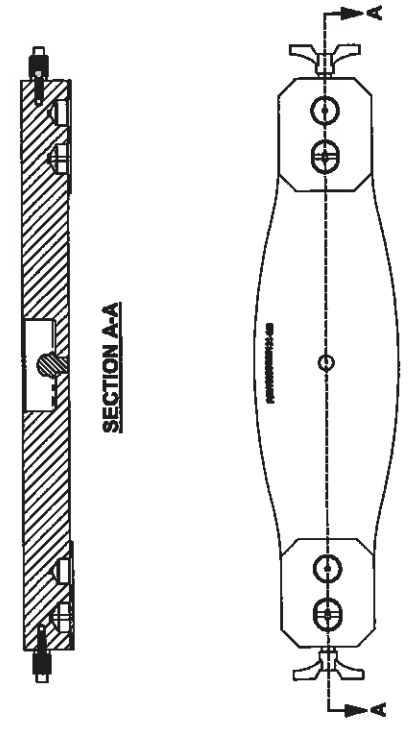
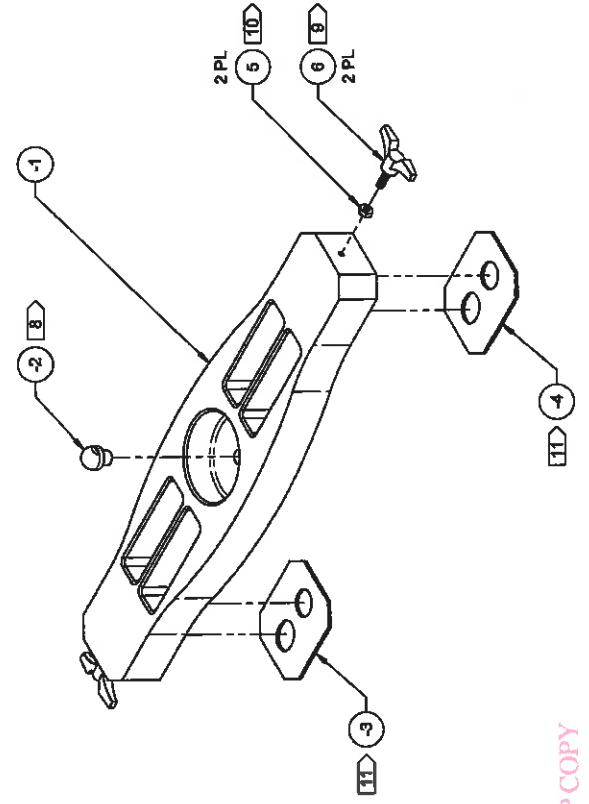
| Job BOM            |                                                               |              |                   |           |
|--------------------|---------------------------------------------------------------|--------------|-------------------|-----------|
| Part / Item        | Component Name                                                | Quantity     | Operation         | Container |
| 65035K370          | Nylon Two Arm Knob 5/16"-18 X 1" Steel Stud Lg. X 3" Head Wd. | 2 (2 ea)     | 100-Small Fab - 1 | 3206549   |
| MS35649-2312       | CAD Plated Steel Hex Nut 5/16"-18 X 0.217" Ht.                | 2 (2 ea)     | 100-Small Fab - 1 | 3207596   |
| RBW0830G00131-8G-1 | Jacking Adapter                                               | 1 pcs (1 ea) | 100-Small Fab - 1 | 3214604   |
| RBW0830G00131-8G-2 | Mounting Pin                                                  | 1 pcs (1 ea) | 100-Small Fab - 1 | 3209477   |
| RBW0830G00131-8G-3 | Left Hand Pad                                                 | 1 pcs (1 ea) | 100-Small Fab - 1 | 3209800   |
| RBW0830G00131-8G-4 | Right Hand Pad                                                | 1 pcs (1 ea) | 100-Small Fab - 1 | 3209778   |

| Job Allocations   |                    |          |           |           |
|-------------------|--------------------|----------|-----------|-----------|
| Operation         | Component Part     | Required | Inventory | Allocated |
| 100-Small Fab - 1 | 65035K370          | 2        | 0         | 0         |
|                   | MS35649-2312       | 2        | 0         | 0         |
|                   | RBW0830G00131-8G-1 | 1        | 0         | 0         |
|                   | RBW0830G00131-8G-2 | 1        | 0         | 0         |
|                   | RBW0830G00131-8G-3 | 1        | 0         | 0         |
|                   | RBW0830G00131-8G-4 | 1        | 0         | 0         |

| Part Specifications                |  |  |  |  |
|------------------------------------|--|--|--|--|
| Specifications could not be found. |  |  |  |  |

Plex 8/12/19 11:26 AM Dart.lajeunesse.marie

| ITEM # | QTY | PART #                      | PART TITLE                                                    |
|--------|-----|-----------------------------|---------------------------------------------------------------|
| -1     | 1   | RBW0830G00131-8G-1          | JACKING ADAPTER                                               |
| -2     | 1   | RBW0830G00131-8G-2          | MOUNTING PIN                                                  |
| -3     | 1   | RBW0830G00131-8G-3          | LEFT HAND PAD                                                 |
| -4     | 1   | RBW0830G00131-8G-4          | RIGHT HAND PAD                                                |
| 5      | 2   | MS35649-2312                | CAD. PLATED STEEL HEX NUT 5/16"-18 X 0.217" HT.               |
| 6      | 2   | McMaster#6503K370 OR EQUIV. | NYLON TWO ARM KNOB 5/16"-18 X 1" STEEL STUD LG. X 3" HEAD WD. |



RBW0830G00131-8G JACKING BRACKET

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 195082 MJS  
19-08-12

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X =  $\pm 0.1"$  /  $\pm 1"$   
X.XX =  $\pm 0.01"$  /  $\pm 0.5"$   
X.XXX =  $\pm 0.005"$  /  $\pm 0.1"$   
X.XXXX =  $\pm 0.0005"$  /  $\pm 0.06"$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $\pm 0.005"$  UNLESS OTHERWISE NOTED
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A
  - 7) ASSEMBLY: N/A
  - 8) ASSEMBLE AND TIGHTENING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM 2 WITH ITEM -1, AND REMOVE EXCESS
  - 9) APPLY RED THREADLOCKER LOCTITE 263/282 ON THREADS OF ITEM 6 THEN ASSEMBLE WITH ITEMS -1 AND 5, AND REMOVE EXCESS
  - 10) INSTALL ITEM 6 HAND TIGHT
  - 11) APPLY INSTANT ADHESIVE LOCTITE 495 ON THE SURFACES OF ITEMS -3 AND -4, THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS
  - 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

|            |            |                    |       |     |    |
|------------|------------|--------------------|-------|-----|----|
| REV. A     | NEW ISSUE  | DESCRIPTION        | ECN # | RPT | BY |
| DESIGN     | KPT        | DAFT AEROSPACE LTD |       |     |    |
| DRAWN      | KPT        | TOOL PART #        |       |     |    |
| CHECKED    | MBB        | RBW0830G00131-8G   |       |     |    |
| MFG. APPR. | PK         | TITLE              |       |     |    |
| APPROVED   | WLP        | JACKING BRACKET    |       |     |    |
| DATE       | 2019-08-06 | SCALE              |       |     |    |
|            |            | NTS                |       |     |    |
|            |            | SHEET 1 OF 5       |       |     |    |
|            |            | REV. A             |       |     |    |

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WITHOUT PERMISSION IN WRITING

Entered: \_\_\_\_\_ Date: \_\_\_\_\_

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐



|                                                                                                                                                                                                                                                                                                                                                                                     |             |                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                               |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                        |             | DISPOSITION<br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/>                                                                                                                                                                  |  | DEPARTMENT/PROCESS<br>Skid-tube <input type="checkbox"/> Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/><br>Machining <input type="checkbox"/> Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/><br>Large Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |                                                                                                                                                                                                                                                                               |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                              | Sequence #: | QTY Affected :                                                                                                                                                                                                                                                                          |  | MRB (QS1042)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                               |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                    |             | Disposition                                                                                                                                                                                                                                                                             |  | Completed By                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                                                                                                                                                                                                                                                                               |  |
| <b>Root Cause</b><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |             | <b>FAULT CATEGORY</b>                                                                                                                                                                                                                                                                   |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                               |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |             | Pressure/Forced<br>Bending <input type="checkbox"/><br>Crushing <input type="checkbox"/><br>Cracks <input type="checkbox"/><br>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/><br>Marks/Chatter <input type="checkbox"/><br>Mislabeled <input type="checkbox"/><br>Other/Details: |  | Contamination<br>Misaligned/off center <input type="checkbox"/><br>BOM/Route <input type="checkbox"/><br>Broken/Damage/Defect <input type="checkbox"/><br>Incomplete/Unclear Instructions <input type="checkbox"/><br>Drill Holes <input type="checkbox"/><br>Fit/Function <input type="checkbox"/>                                                                                                                                                                                                                                  |  | Power Loss/Surge<br>Folio/Program <input type="checkbox"/><br>Grain Direction <input type="checkbox"/><br>Weld <input type="checkbox"/><br>Wrong Stock Pulled <input type="checkbox"/><br>Out of Sequence <input type="checkbox"/><br>Off-set/Set-up <input type="checkbox"/> |  |
|                                                                                                                                                                                                                                                                                                                                                                                     |             | Positioned Wrong<br>Outside Tolerance <input type="checkbox"/><br>Drawing <input type="checkbox"/><br>Finish <input type="checkbox"/><br>Part Lost/Missing <input type="checkbox"/><br>Misread <input type="checkbox"/>                                                                 |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                               |  |
| Lead hand / Supervisor                                                                                                                                                                                                                                                                                                                                                              |             | QC / QA Coordinator                                                                                                                                                                                                                                                                     |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                               |  |